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Charger

406DUO V1.2.0 Synchronous Balance Charger/Discharger

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User Notice

• Safety Notes

Please read the entire Manual completely before using, to make sure you can use this device properly and more safely.

- 406DUO is a dual port charger, but this does not mean you can charge/discharge any configuration of the two sets of batteries! You must follow these rules: two battery packs without any external electrical connections, otherwise they could permanently damage the charger or batteries. For example: when charging a 12-cell battery pack, you must split it into two separate 6-cell, and you must never charge two 6-cell battery packs in series by connecting with CH-1 and CH-2 respectively.



- 2 406DUO input power cannot have fast voltage/current fluctuations, which may cause output over current, and will damage the charger and/or the batteries and input power source in extreme cases. For example: setting the input protection current and voltage is necessary according to the specifications of the input power supply, in order not to cause power overload. Some power supply overload protection circuits will produce substantial fluctuations in the supply voltage.
- 3 Keep the charger away from children and pets at all times.
- 4 Never leave the charger unsupervised when charging or discharging. If you leave, disconnect the battery and switch off charger to prevent any unexpected dangers or damage.
- 5 Ensure the charger program and settings match the battery pack otherwise the battery will be damaged and a dangerous situation may arise, especially for Lithium batteries, which may cause a fire.
- 6 Do not mix batteries of different types, different capacities or from different manufacturers.
- 7 Do not disassemble the charger.
- 8 Do not place the charger or any battery on a flammable surface or near a combustible material while in use. Do not charge or discharge on a carpet, cluttered workbench, paper, plastic, vinyl, leather or wood, inside an R/C model or inside a full-sized automobile.
- 9 Never block the air intake holes and never use in a refrigerated or high temperature environment. If used in such an environment, the internal temperature protection may result in abnormal charging/discharging that could be dangerous.
- 10 Do not allow water, moisture, metal wires or other conductive material into the charger.
- 11 Never charge or discharge any battery having evidence of leaking, expansion/swelling, damaged outer cover or case, color-change or distortion.
- 12 Do not try to charge "non-rechargeable" dry cells.
- 13 Do not exceed the battery manufacturer's suggested maximum charge rates.
- 14 Carefully follow the battery pack manufacturer's recommendations and safety advice.

• Copyright

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• 406DUO Special Features

- 1 The 406DUO uses advanced Synchronous buck-boost DC/DC converter technology, high power, a high current and high-performance power conversion circuit. The maximum charge power capacity is up to 1400W, the maximum charge/discharge current of a channel is up to 40A, and two channels in Synchronous Mode are up to 70A.
- 2 Each channel supports 6s LiPo, Lilo, LiFe and NiZn batteries, with maximum 1.2A balance current, and adopts a unique balance calculation of internal resistance correction. Supports 1-20s NiMH/NiCd batteries and 1-12s Pb batteries.
- 3 With 1A/5V USB charging port, convenient for the user to charge mobile phones and PCs.
- 4 When the channel output connects the battery after the charger powers on, it will start automatically the anti-sparking protection.
- 5 Intelligent fan control. Sensing internal temperature via the internal temperature sensor, to thereby control the fan speed.
- 6 Internal temperature protection. When the internal temperature exceeds the Power Reduce temperature, the output power is automatically reduced; and the charger will shut down when temperature exceeds the Shut-down temperature.
- 7 This charger can save 64 parameters sets and support the data import/export to SD card.
- 8 A 2.8-inch LCD screen provides rich information including current, voltage, power, capacity, internal resistance, control status, time-consuming and temperature, etc.
- 9 Multi-discharge features: self-discharge, regenerative to input discharge, and lithium battery extra expanding discharge.
- 10 Supports measurement for internal resistance of battery offline and online. Can measure not only the internal resistance of the entire battery pack, but also measure the internal resistance of each cell within the lithium battery.
- 11 The iCharger has protection for reversed polarity (input or output), input voltage/current, battery temperature, charging capacity, overrun time and maximum power etc.
- 12 Supports upgrading the hardware program by USB port or SD card. The iCharger also supports the "Logview" software and can display, plot and analyze the charge and discharge data by it. (See detailed information about Logview at the following website: http://www.logview.info)

• Appearance Parameters

Net weight:	0.91kg
Dimension:	171×118×59 ±0.5mm

siCharger 🖉

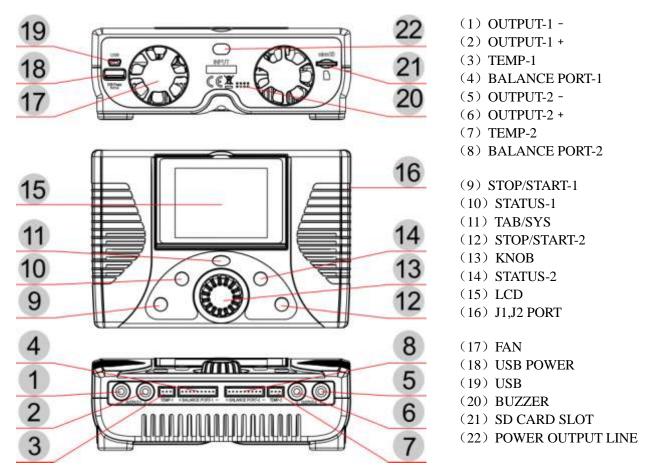
• Specifications

Input voltage range: Maximum input current limit: Maximum charge/discharge current: Maximum charge power capacity: Maximum discharge power capacity: Maximum regenerative discharge power capacity: Maximum extra discharge power capacity: Maximum current drain for balancing: USB charging port: 10.0—30.0VDC <60A, CH1/2<47A 70A@Syn. Mode 40A@Asyn. Mode 1400W (Channel 1000W @input > 23.5V) 140W (Channel 80W) 1400W (Channel 1000W) 2000W (Channel 1000W) 24A@Syn. Mode 1.2A@Asyn. Mode 5V/1A (current-limiting protection 1.2A)



Device Introduction

• 406DUO Parts & Interface Introduction



• 406DUO Buttons Function & Icons Description

Buttons allow quick access to certain features when using 406DUO, familiarity with the icons on the interface will help you better understand the working status of the charger, as shown in following chart:

Name	Functions & Use	
	Press: confirm	
	Counterclockwise rotation: up Clockwise rotation: down	
KNOB	Long press: pop up manage menu via long press on BATTERY	
KINOD	MEMORY SELECTION interface	
	exit the program after saving via long press on	
	BATTERY SETUP interface	
	Long press: enter SYSTEM MENU via long press on initial	
	interface, and return to the previous menu via long	
TAB/SYS	press on the rest interface	
1AD/S1S	Click: can act as backspace when editing program name on	
	MEMORY SETUP, and return to the previous menu via	
	clicking on the rest interface	



	Long press: measure internal resistance of CH-1 via long press on	
	initial interface, and to pop up the parameters setup	
STATUS-1	interface via long press when running program	
	Click: switch to the information display of CH-1 when running	
	program	
	Long press: measure internal resistance of CH-2 via long press on	
	the initial interface, and to pop up the parameters	
STATUS-2	setup interface via long press when running program	
	Click: switch to the information display of CH-2 when running	
	program	
	Click: click on the initial interface to enter CH-1-BATTERY	
	MEMORY SELECTION, and click again to return the	
STOP/START-1	initial interface	
510F/51AK1-1	Long press: long press on the initial interface to enter the last	
	running program of Run Program on CH-1, and long	
	press again to run the selected program	
	Click: click on the initial interface to enter CH-2-BATTERY	
	MEMORY SELECTION, and click again to return the	
	initial interface	
STOP/START-2	Long press: long press on the initial interface to enter the last	
	running program of <i>Run Program</i> on CH-2, and long	
	press again to run the selected program	
	Press simultaneously on initial interface to enter <i>CH-1-MONITOR</i>	
STATUS-1+STOP/START -1	SETTINGS on CH-1	
	Press simultaneously on initial interface to enter CH-2-MONITOR	
STATUS-2+STOP/START -2	SETTINGS on CH-2	
	Long mass simultaneously on Dry Dusquery interface two	
STOP/START -1+STOP/START -2	Long press simultaneously on <i>Run Program</i> interface, two	
	channels will run the same program simultaneously	
	Fan status: a. Grey shows not running	
	b. Green shows running (the higher the green shows,	
	the faster the fan runs, and vice versa)	
	SD card status: a. Grey shows the SD card is not inserted	
	b. Green shows the SD card has been inserted and	
	can be used normally	
50	USB status: a. Grey for no USB connection	
1	b. Green for USB connection	



• 406DUO Standard Accessories

Balance connector conversion board #1	Power cable #1
	600mm
Suit for Align/Dualshy battery etc.	Power input cable
Balance wire for balance board #2	Output cable #2
150	nm 320mm
Suit for Align/Dualshy battery etc.	Banana gold plug power output cable (single channel)
CD-ROM #1	
Charpor	
User's manual & Software	

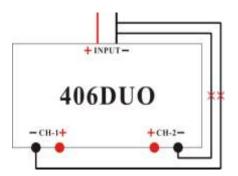
• 406DUO Optional Accessories

Temperature sensor lead	Dual balance wires for balance board
350mm	150mm
XP2.54 interface temperature sensor lead	7Pin-7Pin dual balance wire
Dual channel output cable	USB data line
350mm	700mm
Banana gold plug power output cable (two	Standard mini USB data line
channels)	



The Order of Connection for Charger

• The Power Input Ground Cannot be Connected with the Output Ground



Note: The input of power lead cannot be connected directly to the output (see left picture), and the voltage of the input power supply cannot have large instantaneous fluctuations, otherwise the charger will be damaged.

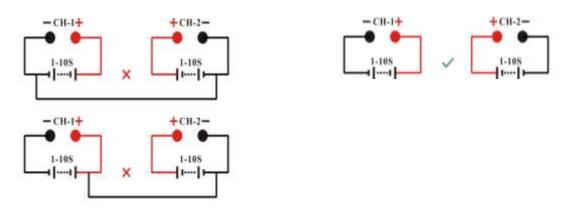
• The Order of Connection

Please be sure to connect the input power first, after the charger starts the output anti-sparking protection (after electrifying 1 second), and then connect the battery.

• Dual-channel Connection Notes

• Connection for Channel Asynchronous Mode

Channel Asynchronous Mode: i.e. CH-1 and CH-2 work independently. Go to $MEMORY SETUP \rightarrow Option \rightarrow Channel Mode$ to select Asynchronous.



Note: In this mode, the two channels must not have any external electrical connection; otherwise it will damage the charger. You cannot charge with connection as shown in the left picture, the correct connection as shown in the right picture.



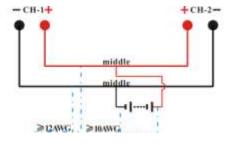
• Connection for Channel Synchronous Mode

Channel Synchronous Mode: i.e. CH-1 & CH-2 are controlled at the same time to charge/discharge one battery pack. Go to *MEMORY SETUP* \rightarrow *Option* \rightarrow *Channel Mode* to select *Synchronous*.

In this mode, the maximum current can be up to 70A, power capacity is the sum of both channels' limits.



- 1: The total voltage of dual-channel
- 2: The total current of dual-channel
- 3: The total capacity of dual-channel
- 4: Channel current & voltage difference



Note: The two channels charge one battery pack simultaneously must be connected as shown in the left picture and the two channels must work in synchronous mode, otherwise the charger will be damaged.

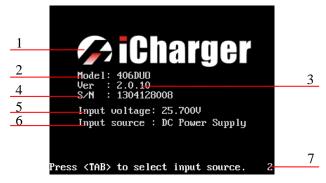


iCharger Charge/Discharge Setup & Use

406DUO iCharger can charge/discharge LiPo, Lilo, LiFe, NiMH, NiCd,Pb or NiZn batteries, this manual will explain and introduce in detail the charger's features, setup and use.

• Power Supply Setup

The charger boots automatically when the power is turned on and the initial interface will display LOGO, charger relevant information, power source and message etc.



- 2: Model
- 3: Firmware version
- 5: Input power voltage
- 7: Hint message

1: Logo

- 4: Serial number
- 6: Input power source

System will delay **5** seconds after booting, during this period, press *TAB / SYS* button to change the input source type, while pressing any other buttons to enter the initial interface.



Note: Set type of input power supply in SYSTEM MENU \rightarrow Charger Setup \rightarrow Power Supply; see details on Page26 <u>406DUO Parameters Setup</u>.

2

After selecting the input power supply, confirm and enter the initial interface.



- 1: CH-1Channel Information Display
- 2: CH-2Channel Information Display
- 3: Status Display

Note: The specific display of each region can refer to the introduction on Page14 & Page15 Program Running Status & Error Messages.



• Program Add & Manage

Click STOP/START-x button on the initial interface to pop up the BATTERY MEMORY SELECT window.

406DUO has 7 built-in programs before it enters to the market (shown in the following picture), which cannot be deleted and are limited for editing. The built-in programs are underline to distinguish them from the customized programs set by the user.

CH-1 - BATTERY	MEMORY SELECTION
0 LiPo	
<u>1 Lilo</u>	
2 LiFe	
3 NiMH	
4 NiCd	
<u>5 Pb</u>	
CH-1	(Manage) (Exit

CH-1 - BATTERY	MEMORY SELECTION	
<u>1 Li Io</u>		
2 LiFe 3 NiMH		
4 NiCd		
<u>5 Pb</u>		
<u>6 NiZn</u>		
CH-1	Manage	Exit

Click "Manage" (or long press *KNOB*) to pop up the *MANAGE* after exiting focus via pressing *TAB/SYS*, and click "Edit" to enter *MEMORY SETUP* to edit the program, or click "Add"" to add new program and enter its editing interface at the same time.



Note: If the program selected is a built-in program, "Copy From..." and "Delete" options are shown in grey as inactive status, and unable to be set.

• Run Program for Charger

After selecting program on *BATTERY MEMORY SELECTION*, click to enter *Run Program* interface (long press *STOP/START-x* button on the initial interface will enter *Run Program* from the last running program), as below:

	LiPo_2A			
	Run Program	LiPo Cap.	Ignore	2
1	Charge	Cells	Auto	2
	Storage Discharge	Current	ZA	
	Cycle	Chg Mode	Normal Balaı	2
	Balance Only	' 		3
	CH-1 Auto	save.	start Back	

- 1: Run Program Selection
- 2: Common Parameters Setup
- 3. Auto- save Hint
- Note: 1. The revised common parameters of built-in program will be saved by default automatically after running, while the program customized by the user can be set to be saved or not in MEMORY SETUP—MEMORY OPTION—Auto save before the program runs.
 - After setting the Cap. value, when the Current value exceeds the certain value, the system will be a warning display and alarm voice(shown in the following picture). The Current value of each battery type is: LiXX battery :> 3C, NiMH/NiCd battery :> 2C, Pb battery :> 0.3C, NiZn battery>2C.

Run Program	LiPo Cap.	100mAh
Charge	Cells	Auto
Storage	A COLOR	The second se
Discharge	Current	20AA20C
Cycle	Chg Mode	Normal Bala
Balance Only		



After selecting the program to run, click confirmation to pop up *RUN PROGRAM* window, as below:

lun Program	LiPo Cap.	Ignore
Charge Storage	RUN PROGRAM	uto
Discharge	Are you sure	A .
Cycle	to run?	Jornal Balan
Balance On	No Ves	

Click Yes to run the program, click No to cancel.

• **Program Running Status**



- 1: Running program name 2: Battery type
- 3: Running channel status
- 4: Channel control status/external temperature
- 5: Running program time
- 6: Multipage information
- 7: Charging voltage
- 9: Charging capacity 10: Balance strength
- 11: Input power source type
- 13: Input current

17: SD card status

- 15: Internal temperature
- 16: Fan status 18: USB status

8: Charging current

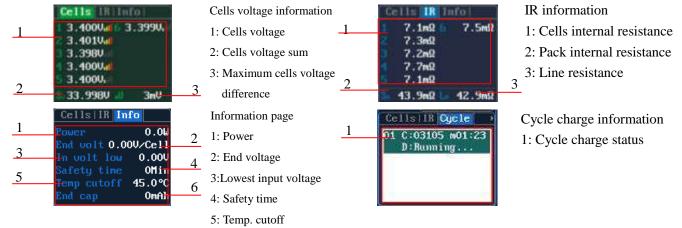
12: Input voltage

14: Input capacity

See details on Page40 Status Indication of Running Channel

& Status Indication of Channel Control

Press *STATUS-x* button when running program to switch the multipage information displays, as below:



6: End charge capacity

Note: Different types of batteries and programs have different multipage information displays, see details below:

Types of battery	Cells	IR	Info	Cycle
LiPo/LiIo/LiFe	\checkmark	\checkmark	\checkmark	\checkmark
NiMH/NiCd	×	×	\checkmark	\checkmark
Pb	×	×	\checkmark	\checkmark
NiZn	\checkmark	\checkmark	\checkmark	\checkmark



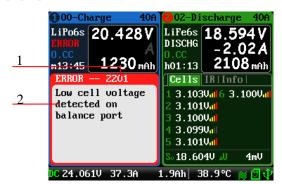
Press *STATUS-x* button for **2 seconds** when running program to pop up *MODIFY* interface, to modify the current and discharge voltage parameters online, as below:

Current	36A
Joltage	0.10

Press *STOP/START-x* button when running program to stop running, and press *STOP/START-x* button again to return to the initial interface.

• Error Messages

During the running program, if the system detects an error, it will stop running the program on the channel immediately and pop up the red dialog box and the buzzer alarms, as below:



1: Error number

2: Error message

See all details on Page41 Error Messages.

• Program Edit

After adding new programs or editing saved programs, the system will enter *MEMORY SETUP* interface. Users can set or modify the program on this interface.

1	MEMORY(00) SI	ETUP		
1	LiPo_2A			
	Program	Туре	LiPo	$\frac{2}{2}$
	Charge	Cells	Auto	3
5	Storage	Capacity	Imore	4
5	Discharge		rgillor o	
	Cycle	(Option)	Exit Save	

- 1: Program name
- 3: Number of cells
- 5: Available program
- 2: Battery type
- 4: Battery capacity
- Note: 1. When editing the program name, the character can be selected by turning the *Knob*, and clicking the *Knob* to confirm the selected character. Clicking *TAB/SYS* button will delete the character. Double-click *Knob* after editing program name. If the program name is empty, the system will name it automatically.
 - 2. If the Editing program is the built-in program, the program name and battery type etc. parameters cannot be changed.

After setting the basic parameters of a battery, click "**Dpt ion**" to enter *MEMORY OPTION* interface, after setting click "**Back**," to return to *MEMORY SETUP*, and click "**Save**," to save.



Channel Mode	Asynchronous
🗌 Auto save bef	ore the program runs
Run Counter	0
Log Interval	1Sec

Channel Mode: Asynchronous (default); Synchronous Run Counter: 0-999; default: 0 Log Interval: 0.5-60Sec; default: 1Sec

- Note: 1. Channel Mode has asynchronous, synchronous available, see more details on Page10 <u>Dual-channel Connection Notes</u>.
 - 2. If select synchronous mode, the maximum charge/discharge current setting will change from 40A to 70A.
 - 3. If tick *Auto saves before the program runs*, the parameters set on the *Run program* will be saved automatically, and the *Run Program* will display "*Auto save*" (shown in the following left picture), otherwise it will display "*Don't save!*" (shown in the following right picture); for the built-in program, the *Auto save before the program runs* option is ticked by default.
 - 4. If tick *Log save to SD card*, the log files will be saved to SD card when running program, and vice versa.

Run Program	LiPo Cap.	Ignore
Charge	Cells	Auto
Storage Discharge	Current	ZA
Cycle	Chg Mode	Normal Bala
Balance Only		

Run Program	LiPo Cap.	Ignore
Charge	Cells	Auto
Storage		
Discharge	Current	ZA
Cycle	Chg Mode	Normal Bala
Balance Only		

LiPo/LiIo/LiFe Battery Charge/Discharge Setup

After adding a program, it will switch to LiPo/LiIo/LiFe battery in *Type* option on the *MEMORY SETUP* interface, and set the number of *Cells* and *Capacity*, if there is no setting for the number of *Cells*, the charger will set *Auto* by default. After editing all parameters for the program, click "Save" to save and return to the previous interface.

LiPo_2A		
Program j	Туре	LiPo
Charge	Cells	Auto
Storage	Capacity	Ignore
Discharge		-3
Cycle	Option	Exit Save

Cells: Auto (default), 1-6S

As shown in the above picture, the program of LiPo, LiIo, LiFe battery has: *Charge, Storage, Discharge, Cycle and Balance Only.*

LiPo/LiIo/LiFe Battery Charge Setup

Select $Program \rightarrow Charge$ to enter Charge setup interface.

Chg Current	ZA	
Chg Mode	Normal Balance Se	t.
Chg End Current	10% Se	t.
Chg Cell Volt	4.2V/Cell	

Chg Current: 0.05A-40A; default: 2A Chg Mode: Slow Balance, Normal Balance (default), Fast Balance, User Balance, Not Balance Chg End Current: 1%-50%; default: 10% Chg Cell Volt: 3.85V/Cell-4.35V/Cell; Default: 4.2V/Cell



- Note:1. When the value of charge cells voltage exceeds the recommended value (LiPo 4.2V, Lilo 4.1V, LiFe 3.6V), the charger will display a warning and alarm. As long as the user changes the values, the battery types and cells voltage value on the main charging interface will be displayed alternately.
 - 2.For the setting process for all program in this manual, tick *Show* to display the setting program on *MEMORY SETUP* (shown in the following picture), and vice versa; the built-in program is ticked by default.

LiPo_2A			
Program	Туре	LiPo	
Charge	Cells	Auto	
Storage Discharge	Capacity	Ignore	
Cycle	Option	Exit Save	

CiPo/LiIo/LiFe Battery Not Balance Charge Setup

When switch to *Not Balance* on *Chg Mode*, Only *Chg End Current* is available for charging end condition, and "Set...," behind *Chg Mod* and *Chg End Current* are inactive.

Chg Current	ZA	
Chg Mode	Not Balance	Set
Chg End Current	10%	Set
Chg Cell Volt	4.2V/Cell	

Note: The charger first charges with constant current (CC) according to the user setting, then turns to constant voltage (CV) when the charging voltage reaches the peak point. In the CV phase the current gradually falls, and the charger will terminate charging when the current falls below the percentage of the configured charge current.

For example: the default value of Chg Current is 2A, and the default value of Chg End Current is 10%

Chg End Current=2A*10%=0.2A

Therefore it stops charging when the charging current reduces to 0.2A.

Charge Setup

Switch to *Slow Balance, Normal Balance, Fast Balance or User Balance* on *Chg Mode* as the balance charge mode, and "Set...," button will be available, click it to enter *Balance* mode setup interface.

Balance Start	CV - 0.2V	
Balance Diff	3mV	
Balance Set Point	3mV	1
Balance Over Charge	OmU	1
Balance Done Delay	2Min	

Balance Start : *CV,CV-0.1V—1V,Alway*

Default: CV-0.2If the balance charge voltage is 4.2V, Balance Start set to CV-0.2V; therefore the charger will start to balance the battery cells when the voltage reaches to 4.2V-0.2V=4V

Note: On Balance mode, the charger will monitor the voltage of individual cells to control it within the Chg Cell Volt and equalize the voltage in all cells, to avoid some cell voltage over-charged or not full. When selecting Balance mode, the balance port of charger or balance board must be connected with battery except for connecting 1S battery.



When switch to User Balance mode on Chg Mode; the Balance Diff, Balance Set Point, Balance Over Charge and Balance Done Delay are available, after setting, click "Back" to return to the previous interface.

LIPO CHARGE BALANCI	e setup	
Balance Start	CV - 0.2V	
Balance Diff	5mV	
Balance Set Point	5mV	
Balance Over Charge	OmV	
Balance Done Delay	1Min	
	Ba	uck

Balance Diff: *1mV-10mV*; *default:5mV* Balance Set Point: 1mV-50mV; default:5mV Balance Over Charge: 0mV-50mV; default:0mV Balance Done Delay: OMin-20Min; default: 1Min

Note: If Balance Diff value is lower, the voltage difference between individual cells will be lower and the balancing will take more time before the program ends. If *Balance Set Point* value is lower, the battery will be closer to the setting cut-off voltage and the time taken will be longer before the program ends. Balance Over Charge, the maximum overcharge compensation voltage acts as accelerated charge, and the larger the value, the more obvious the accelerated charge. For example: Charge Lipo with Vstd, set Balance Over charge to Vboc, the cell's internal

Resistance detected is Ri, when the charge current is Ia, the actual CV value of cells is Va

IF Ri*la > Vboc THEN

Va = Vstd + Vboc

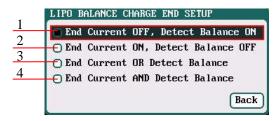
ELSE

Va = Vstd+Ri*la

Please set this parameter after understanding fully, or keep the default value at 0.

The value of Balance Done Delay is larger; the battery is closer to the setting cut-off voltage when the program ends.

Switch to Balance charge mode on Chg Mode, and click "Set..." behind Chg End Current to enter CHARGE BALANCE End SETUP interface for setting.



- 1: The charger will stop balance charge if detects the Balance condition is met, and the End Current condition is invalid
- 2: The charger will stop balance charge if detects the End Current condition is met, and the Balance condition is invalid
- 3: The charger will stop balance charge if detects the End Current condition or the Balance condition is met
- 4: The charger will stop balance charge if detects the End Current condition and the Balance condition are met

LiPo/LiIo/LiFe Battery Charge Advanced Setup 0

Click "Advanced" to enter LiPo/LiIo/LiFe ADVANCED SETUP, after setting, click" Back "to return to the previous interface.

Restore Lowest Voltage	1V/Cell
Restore Charge Time	3Min
Restore Charge Current	0.1A

Restore Lowest Voltage:

0.5V/Cell-2.5V/Cell; Default: 1V/Cell

Restore Charge Time:

1Min-5Min; default: 3Min

Restore Charge Current:

0.02A-0.5A; default: 0.1A



- Note: 1. When charging the over-discharged battery, the charger will detect if the cell voltage is larger than the restore voltage, if larger, it will pre-charge the battery with restore current, if within the setting restore time, the cell voltage rises to the normal value then it will turn to the charging program; otherwise it will stop running.
 - 2. After charging, the battery may not be completely charged; tick *Keep charging after the done* to charge the battery with smaller current when charging ends.

➔ LiPo/LiIo/LiFe Battery Charge Safety Setup

Click "^{Safety}" to enter *CHARGE SAFETY SETUP*, after setting click "^{Back}" to return to the previous interface.

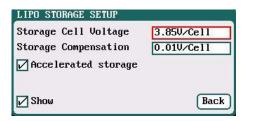
Cut-Temp.	45°C/113°F
Max Capacity	120%
Safety Timer	Off

Cut-Temp: 20 °C-80 °C; default: 45 °C Max Capacity: 50%-200%; default: 120% Safety Timer: 1Min-9999Min; default: off

Note: Cut-Temp. is the maximum safety temperature of the battery. If the temperature sensor detects the set value, the program will stop running in order to protect the battery from being damaged by high temperature.

LiPo/LiIo/LiFe Battery Storage Setup

This mode is for storing LiPo/LiIo/LiFe battery that will not to be used for an extended period. The charger determines whether to charge or discharge the battery based on the configured target voltage. If the battery voltage exceeds the target storage voltage it will start to discharge, while lower than the target storage voltage it will start to charge. Select *Program* \rightarrow *Storage* to enter *Storage* setup interface.



Storage Cell Voltage:3.7V/Cell-3.9V/Cell; Default: 3.85V/Cell Storage Compensation: 0V/Cell-0.2V/Cell; Default: 0.01V/Cell

- Note: 1. Accelerated storage: accelerated storage via internal resistance correction. Tick Accelerated storage to activate accelerated storage.
 - 2. Storage Compensation is the compensation for the battery voltage fallback: for storage charge, the actual storage voltage=Storage Cell Voltage + Storage Compensation; for storage discharge, the actual storage voltage=Storage Cell Voltage Storage Compensation.

LiPo/LiIo/LiFe Battery Discharge Setup

Select $Program \rightarrow Discharge$ to enter Discharge setup interface.

Discharge Current	
Discharge Voltage	3.5V/Cell
End Current	50%
Regenerative Mode	Off Set

Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 3V/Cell-4.1V/Cell; Default: 3.5V/Cell End Current: 1%-100%; default: 50% Regenerative Mode: OFF (default), To input, To channel



- Note: 1. The charger first discharges with constant current (CC) according to the user setting then turns to constant voltage (CV) when it reaches the discharge voltage. In the CV phase the current gradually falls, and the charger will terminate discharging when the current falls below the percentage of the configured discharge current.
 - 2. Regenerative mode has three available settings: *OFF*, *To input*, *To channel*, see more details on Page38 Important Notes.

To Channel Setup

When selecting to *To channel* on *Regenerative Mode*, "Set...," button changes from inactive to its operational status, and click to enter *To channel* setup interface, after setting click "Back" to return to the previous interface.

LIPO CHANNEL RE	GENERATIVE SETUP
Channel Join	Resistance or bulbs
Voltage Limit	12V
Current Limit	1A
	(m. 1)
	Back
LIPO CHANNEL REC	GENERATIVE SETUP
LIPO CHANNEL REC Channel Join	GENERATIVE SETUP Charging battery
Channel Join	Charging battery
Channel Join Voltage Limit	Charging battery 12V

Channel Join: *Resistance or bulbs (default) Charging battery* Voltage Limit: 0.1V-40V; default: 12V Current Limit: 0.05A-40A; default: 1A

- Note: 1. For example, a 12V/60W bulb as the load of To Channel, it should set Voltage Limit =12V; Current Limit=60/12=5A.
 - 2. When the battery as the load of To Channel, Voltage Limit and Current Limit are not settable, see details on Page38 <u>Channel Regenerative Mode</u>.

Click "Advanced" to enter *LiPo/LiIo/LiFe DISCHARGE ADVANCED SETUP* interface, after setting click "Back" to return to the previous interface.



- Note: 1. Tick Extra Discharge Enable to activate discharge enable, see more details on Page39 Lithium <u>Battery Extra Discharge Mode</u>.
 - 2. Tick *Balance Enable* to activate *balance discharge*; when discharge enters the CV phase, it starts to balance the cell voltages.

✤ LiPo/LiIo/LiFe Battery Discharge Safety Setup.

Click "Safety" to enter DISCHARGE SAFETY SETUP, after setting click" Back" to return to the previous interface.

Cut-Temp.	45°C/113°F
Max Capacity	90 ×
Safety Timer	Off

Cut-Temp: 20 °C-80 °C; default: 45 °C Max Capacity: 50%-200%; default: 90% Safety Timer: 1Min-9999Min; default: off



□ LiPo/LiIo/LiFe Battery Cycle Setup

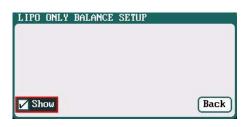
Select *Program* \rightarrow *Cycle* to enter *Cycle* setup interface, after setting click" **Back**" to return to the previous interface.

Cycle Mode	CHG->DCHG
Cycle Count	3
Delay Time	3Min

Cycle Mode: CHG→DCHG(default),DCHG→CHG, CHG→DCHG CHG, DCHG→CHG DCHG, CHG→DCHG STO, DCHG→CHG STO Cycle Count: 1-99; default: 3 Delay Time: 0Min-9999Min; default: 3Min

LiPo/LiIo/LiFe Battery Only Balance Feature

Select *Program* \rightarrow *Balance Only* to enter *Balance Only* setup interface, after setting click" **Back**" to return to the previous interface.



Note: Balance Only is the program only to equalize the individual cells through balance port to reduce the voltage difference.

NiMH/NiCd Battery Charge/Discharge Setup

After adding a program, it will switch to NiMH/NiCd battery in *Type* option on the *MEMORY SETUP* interface. Set the *Capacity*, the number of *Cells* for NiMH/NiCd battery cannot be set, and the charger sets *Auto* by default, after editing all parameters for the program, click" [Save]" to save and return to the previous interface.

NiMH_2A		
Program j	Туре	NiMH
Charge	Cells	Auto
Discharge	Capacity	Ignore
Cycle	Option	Lancour,

As shown in above picture, the program of NiMH, NiCd has the following modes: Charge, Discharge and Cycle.

□ NiMH/NiCd Battery Charge Setup

Select $Program \rightarrow Charge \ to \ enter \ Charge \ setup \ interface.$

Chg Current	ZA
Chg Mode	Norma l

Chg Current: 0.05A-40A; default: 2A Chg Mode: Normal (default), Reflex

Note: Charge Mode has Normal and Reflex modes available; use reflex mode to charge the battery, it can reduce the heat in the battery; please see charging principle on Page38 Important Notes.



C NiMH/NiCd Battery Charge Advanced Setup

Click "Advanced" to enter *NiMH/NiCd CHARGE OPTION SETUP* interface, after setting click "Back" to return to the previous interface.

- AV Detection	Trickle Charge
Sensitivity <mark>3mV</mark>	Enable
Delay Time <mark>3Min</mark>	Current 0.05A
Allow OV Charging	Timeout 5Min

Sensitivity: *1mV-20mV; default: 3mV* Delay time: *0Min-20Min; default: 3Min*

Note: For the over-discharged NiMH/NiCd battery, the voltage may be close to 0V, tick Allow 0V Charging to allow charge with 0V.

Tick *Trickle Enable* \rightarrow *Enable* to activate trickle charge and set the parameters, after setting click" [Back]" to return to the previous interface.

-AV Detection	on	Trickle Charg
Sensitivity	ЗmV	🔽 Enable
Delay Time	3Min	Current 0.05A
Allow OV	Charg ing	Timeout 5Min

Trickle current: 0.02A-1A; default: 0.05A Trickle timeout: 1Min-999Min; default: 5Min

W Note: Tick *Enable* to activate trickle charge.

Trickle charge means when the standard charge is completed, the charger will charge the battery with the setting trickle current until the setting trickle timeout, then to stop the charging process.

NiMH/NiCd Battery Charge Safety Setup

Click "Safety" to enter *CHARGE SAFETY SETU* interface, see details about setting on Page19 <u>LiPo/LiIo/LiFe Battery</u> <u>Charge Safety Setup</u>.

□ NiMH/NiCd Battery Discharge Setup

Select *Program→Discharge* to enter *Discharge* setup interface.

Discharge Current	ZA
Discharge Voltage	0.10
End Current	50%
Regenerative Mode	Off (Set)
🔽 Show	Safety Back

Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 0.1V-35V; default: 0.1V End Current: 1%-100%; default: 50% Regenerative Mode: OFF (default), To input, To channel

Note: 1. Regenerative mode has three modes available: OFF, To input, To channel. See more details on Page38<u>Important Notes</u>.

2. To channel Setup please see Page20 To channel Setup.

NiMH/NiCd Battery Discharge Safety Setup

Click "Safety" to enter DISCHARGE SAFETY SETUP interface, see details about setting on Page20 LiPo/LiIo/LiFe Battery Discharge Safety Setup.



□ NiMH/NiCd Battery Cycle Setup

Select $Program \rightarrow Cycle$ to enter Cycle setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup</u>.

◆ Pb Battery Charge/Discharge Setup

After adding program, it will switch to Pb battery in *Type* option on the *MEMORY SETUP* interface. Set the number of *Cells* and *Capacity*, after editing all parameters for program, click^{"Save}" to save and return to the previous interface.

Pb6s_2A		
Program	Туре	РЪ
Charge	Cells	12.0V (6S)
Discharge	Capacity	Ignore
Cycle	1 1 7	Ignoro

Cells: 1-12S; default: 6S

As shown in above picture, the program of Pb battery has the following modes: Charge, Discharge and Cycle.

D Pb Battery Charge Setup

Select $Program \rightarrow Charge$ to enter Charge setup interface.

Chg Current	ZA
Chg Mode	Norma l
Chg End Current	10%
Chg Cell Volt	2.4V/Cell

Chg Current: 0.05A-40A; default: 2A Chg Mode: Normal (default), Reflex Chg End Current: 1%-50%; default: 10% Chg Cell Volt: 2V/Cell-2.6V/Cell; Default: 2.4V/Cell

- Note: 1. The charger first charges with constant current (CC) according to the user setting then turns to constant voltage (CV) when the charging voltage reaches the peak point. In the CV phase the current gradually falls, and the charger will terminate charging when the current falls below the percentage of the configured charge current.
 - 2. Charge mode has *Normal*, *Reflex* two modes available, about the *Reflex* mode (Reflex) please see Page38 Important Notes.

D Pb Battery Charge Advanced Setup

Click "Advanced" to enter *PB ADVANCED SETUP* interface,

PB ADVANCED SETUP
Low voltage restore setup
Restore Lowest Voltage 1V/Cell
Restore Charge Time 3Min
Restore Charge Current 0.1A
Back

Restore Lowest Voltage:

0.5V/Cell-2.5V/Cell; default: 1V/Cell Restore Charge Time: 1Min-5Min; default: 3Min Restore Charge Current: 0.02A-0.5A; default: 0.1A

Note: When charging the over-discharged battery, the charger will detect if the cell voltage is larger than the restore voltage, if larger, it will pre-charge the battery with restore current, if within the setting restore time, the cell voltage rises to the normal value then it will turn to the charging program; otherwise it will stop running.



D Pb Battery Charge Safety Setup

Click "Safety" to enter CHARGE SAFETY SETUP interface, see details about setting on Page19 LiPo/LiIo/LiFe Battery Charge Safety Setup.

D Pb Battery Discharge Setup

Select *Program→Discharge to* enter *Discharge* setup interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe</u> <u>Battery Discharge Setup</u>.

D Pb Battery Cycle Setup

Select $Program \rightarrow Cycle$ to enter Cycle setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup</u>.

◆ NiZn Battery Charge/Discharge Setup

After adding a program, it will switch to NiZn battery in *Type* option on the *MEMORY SETUP* interface. Set the *Capacity*, the number of *Cells* for NiZn battery cannot be set, and the charger sets *Auto* by default, after editing all parameters for the program, click" save and return to the previous interface.

MEMORY (00) SETU	JP	
NiZn_2A		
Program	Туре	NiZn
Charge	Cells	Auto
Discharge Cycle	Capacity	Ignore
	Option	Exit Save

Cells: 1-6S; default: Auto

As shown in above picture, the program of NiZn has the following modes: Charge, Discharge and Cycle.

□ NiZn Battery Charge Setup

Select $Program \rightarrow Charge \ to \ enter \ Charge \ setup \ interface.$

NIZN CHARGE SETU	JP
Chg Current	ZA
Chg Mode	Not Balance Set
Chg End Current	10% Set
Chg Cell Volt	1.9V/Cell
🖌 Show 🛛 🕅 Adva	nnced Safety Back

Chg Current: 0.05A-40A; default: 2A Chg Mode: Slow Balance, Fast Balance, Normal Balance, User Balance, Not Balance (default)

Chg End Current

1%-50%; default: 10%

Chg Cell Volt

1.2V/Cell-2V/Cell; default: 1.9V/Cell

Note: When the battery cell charging voltage setting exceeds the recommended value (1.9V), the charger will display a warning and alarm. As long as the user changes the value, the battery type and cell voltage values on the main interface of charger will display alternately.

> NiZn Battery Not Balance Charger Setup

Switch to *Not Balance* mode on *Chg Mode* interface, see details about setting on Page17 <u>LiPo/LiIo/LiFe Battery Not</u> <u>Balance Charge Setup</u>.

C NiZn Battery Balance Charge Setup

Switch to *Slow Balance, Normal Balance, Fast Balance, User Balance* on *Chg Mode* interface, see details about setting on Page17 <u>LiPo/LiIo/LiFe Battery Balance Charge Setup</u>.



D NiZn Battery Charge Advanced Setup

Click "Advanced" to enter *NIZN ADVANCED SETUP* interface, see details about setting on Page19 <u>LiPo/LiIo/LiFe</u> <u>Battery Charge Advanced Setup</u>.

D NiZn Battery Charge Safety Setup

Click "Safety" to enter CHARGE SAFETY SETUP interface, see details about setting on Page19<u>LiPo/LiIo/LiFe Battery</u> Charge Safety Setup.

NiZn Battery Discharge Setup

Select *Program→Discharge* to enter *Discharge* setup interface

NIZN DISCHARGE SET	TUP
Discharge Current	ZA
Discharge Voltage	1.1V/Cell
End Current	50%
Regenerative Mode	Off Set
🖌 Show 🛛 Advanc	ed Safety Back

Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 0.9V/Cell-1.6V/Cell; default: 1.1V/Cell End Current: 1%-100%; default: 50% Regenerative Mode:

OFF (default), To input, To channel

Note: 1.The charger first discharges with constant current (CC) according to the user setting then turns to constant voltage (CV) when it reaches the discharge voltage. In the CV phase the current gradually falls, and the charger will terminate discharging when the current falls below the percentage of the configured discharge current.

2. Regenerative mode has three available settings: *OFF*, *To input*, *To channel*, see more details on Page38 Important Notes.

To Channel Setup

Switch to *To channel* mode on *Regenerative Mode* interface, click "Set..." to enter *To channel* setup interface, see details about setting on Page20 <u>To Channel Setup</u>.

D NiZn Battery Discharge Advanced Setup

Click "Advanced" to enter *NiZn DISCHARGE ADVANCED SETUP* interface, see details about setting on Page20 LiPo/LiIo/LiFe Battery Discharge Advanced Setup.

NiZn Battery Discharge Safety Setup

Click "Safety" to enter *DISCHARGE SAFETY SETUP* interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe</u> Battery Discharge Safety Setup.

□ NiZn Battery Cycle Setup

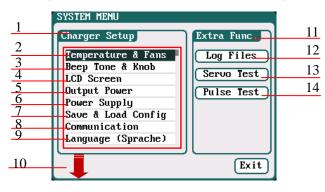
Select $Program \rightarrow Cycle$ to enter Cycle setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup.</u>

siCharger 🖉

406DUO Parameters Setup

• 406DUO Parameters Setup

Press *TAB/SYS* button for **2 seconds** on the initial interface to enter the *SYSTEM MENU* interface, setting and testing of the system parameters, storage and servo can be completed on this interface.



1: Charger Setup Menu

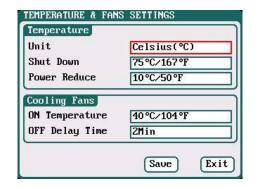
0 1	
2: Temp. & Fans Setup	3: Beep Tone & Knob Setup
4: LCD Setup	5: Output Power Setup
6: Power Supply Setup	
7: Save & Load Configur	ation Setup
8: Calibration Setup	9: Language Setup
10: Calibration	
11: Extra- Function	
12: Log Files Manage	13: Servo Test
14: Pulse Test	

♦ Charger Setup

After setting all parameters, click "Save" to save and return to the previous interface.

Temp. & Fans Setup

Select SYSTEM MENU \rightarrow Charger Setup \rightarrow Temperature & Fans to enter the setup interface, after setting click "Saue" to save and return to the previous interface.



1: Temperature:

Unit: Celsius (default), Fahrenheit Shut Down: 60 °C-75 °C;default:75 °C Power Reduce: 5 °C-20 °C;default:10 °C

2: Cooling Fans:

ON Temperature: 30 ℃-50 ℃;default:40 ℃

OFF Delay Time:

OMin-10Min; default: 2Min

Note: When the charger's internal temperature reaches the ON Temperature, the fan will start automatically to dissipate heat, and adjust speed automatically depends on the temperature increasing or decreasing. When the temperature exceeds the Power Reduce temperature, the charger will stop increasing (temp. shown in orange) by reducing the highest power limit. When the temperature reaches Shut Down temperature, the charger will shut down. [When temp. >Shut Down-3, the temperature is shown flashing in red]. When the temperature is lower to the ON Temperature, the fan will keep running within the setting time of OFF Delay Time.



□ Beep Tone Setup

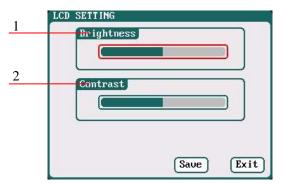
Select SYSTEM MENU → Charger Setup → Beep Tone to enter the setup interface.

$\frac{1}{2}$ $\frac{3}{4}$	BEEP & KNOB SET	 6 5 7	 Key Tone Alarm Tone Volume adjustment Beep 5times (defaul Beep 30second Beep 30minutes Beep always Program Done Beep 	lt)
		1	7: Reduced sensitivity	knob

Note: Tick the appropriate tone, and then go to Volume adjustment bar to adjust the volume; If the beep tone is not ticked the corresponding volume adjustment shows inactive; Done Beeps have many styles available, as shown in sequence number 5 above.

□ LCD Setup

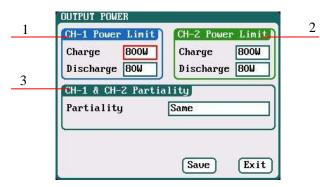
Select SYSTEM MENU \rightarrow Charger Setup \rightarrow LCD Screen to enter the setup interface.



- 1: Brightness adjustment
- 2: Contrast adjustment

Output Power Setup

Select SYSTEM MENU \rightarrow Charger Setup \rightarrow Output Power to enter the setup interface.



1/2: CH-1/CH-2 Output Power Setup
Charge: Maximum Power Limit for charge 5W-1000W; default: 1000W
Discharge: Maximum Power Limit for discharge 5W-80W; default: 80W
3: CH-1/CH-2 Channel Partiality Selection Same (default), CH-1, CH-2

Note: The maximum power limit for regenerative discharge is equal to the maximum power limit for charge.

When the input or output power of charger is limited, it will trigger the CH-1/CH-2 Channel Partiality.

When *Partiality* switches to *Same*, charger assigns the output power equally to two channels, switch to CH-1 or CH-2, the charger will give priority to the selected channel output, while the output power of other channel may be reduced to 50W (discharge for 5W).



Power Supply Setup

Select SYSTEM MENU \rightarrow Charger Setup \rightarrow Power Supply to enter the setup interface.

	INPUT POWER SUPPLY Select Input Source
1 2	DC Power Supply Setting Battery Power Source Setting

1: DC Power 2: Battery Power

After selecting input source, click the "Setting...." followed by the option, enters the relevant power supply setting to set the parameters, after setting click "Saue", to save and return to the previous interface.

DC POWER SUPPLY SETTING	ì
ſ	
Low Voltage Limit	100
Current Limit	60A
1	Save Exit
	$ _ $
BATTERY POWER SOURCE SE	
BATTERY POWER SOURCE SE Low Voltage Limit	TTTING
Low Voltage Limit	10V
Low Voltage Limit Current Limit	10V 60A
Low Voltage Limit Current Limit Regenerative Limit	10V 60A
Low Voltage Limit Current Limit Regenerative Limit Regenerative enable	10V 60A
Low Voltage Limit Current Limit Regenerative Limit Regenerative enable Regen. Voltage Limit	10V 60A 14.5V
Low Voltage Limit Current Limit Regenerative Limit Regenerative enable Regen. Voltage Limit Regen. Current Limit	10V 60A 14.5V 10A

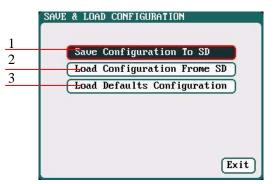
□ Save & Load Configuration Setup

Low Voltage Limit: 10-29; default: 10V Current Limit: 1A-60A; default: 60A

Low Voltage Limit: 10-29; default: 10V Current Limit: 1A-60A; default: 60A Regen.Voltage Limit: 10-29; default: 14.5V Regen. Current Limit: 1A-60A; default: 10A Regen. Capacity Limit: Ignore (default), 100mAh-999900mAh

After ticking *Regenerative enable*, if run the regenerative discharge to input, the electrical discharged will be re-charged as the battery of input power.

Select Save & Load Config on SYSTEM MENU and enter the setup interface.



- 1: Save Configuration to SD card
- 2: Load Configuration from SD card
- 3: Load Defaults Configuration

Solution Note: 1. Users can save configuration to SD card and re-load via the SD card if needed.

2. After loading the configuration files, in addition to *Calibration Select*, it will cover all



settings within the charger.

Communication Settings

Select *SYSTEM MENU* \rightarrow *Charger Setup* \rightarrow *Communication* to enter the setup interface. See detailed information about communication port protocol in *iCharger MODBUS Protocol.*

Go to the website <u>http://www.jun-si.com/UploadFiles/iCharger_MODBUS_Protocol.pdf</u> to download.

COMMUNICATION SETTI	INGS
Select Communictio	n Port
🔲 USB Port	
🔵 Serial Port	
Serial Port	
BaudRate 9600	Parity None
Address 1	
<u> </u>	
	Save Exit

Select *Serial Port* as the communication way to activate, as below:

Select Co		NGS n Port	
O USB Por	rt		
🔳 Serial	Port		
Serial Po BaudRate Address	rt 9600 1	Parity	None

□ Language Setup

Select SYSTEM MENU \rightarrow Charger Setup \rightarrow Language to enter the setup interface, there is English or German for the user to choose.

LANGUAGE		
English Deutsch		
() beausen		
	Save	Exit

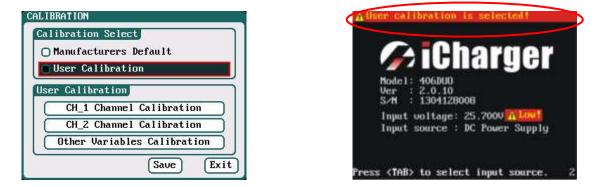


Calibration

Select SYSTEM MENU \rightarrow Charger Setup \rightarrow Calibration to enter the setup interface. User Calibration may result in large data deviation, affecting normal use; so User Calibration is not suggested.

Manufactu			
)User Cali	bratio	n i	
ser Calibra	tion		
CH_1 Cł	annel	Calibrat	ion
CH_2 CH	annel	Calibrat	ion

If the user select *User Calibration*, the *User Calibration* option changes to active status; then select channel to enter the interface to calibrate.



Note: User Calibration has CH-X Channel Calibration and Other Variables Calibration two options, the user can calibrate charger for one channel alternatively. If the user selects User Calibration, the corresponding message will appear in the interface after booting the charger, as shown in the right picture above.

Select *CH-1/2 Channel Calibration* to enter the channel calibration interface, Select *Other Variables Calibration* to enter the other variable calibration; after Calibration, click "Save" to save and return to the previous interface; click "Default" to load default value.

Note: Befe Output Vol	rence tage	uoltage 3.8-4.2V/Cell 0.000V [32760]					
10.000V 20.000V	32760 32760	6 0.000V 32760					
30.0000 40.0000 50.0000	32760						
	Default Exit Save						

Channel Calibration

OTHER VARIABLES CALIBRATION
Input Voltage Calibration
Input Voltage 24.100V 32760
Note: Reference voltage 2230V
Default Exit Save

Other Variables Calibration



♦ Extra Function

Log Files Manage

Select SYSTEM MENU → Extra Function → LOG FILES to enter the manage interface.

LOG FILES	
LiFe[Charge_0_CH1]	
NiMH[Charge_0_CH2]	
MonitorLog[CH2]	
2	
	Exit
	\square

First select and click the .TXT files when managing log files and the system will pop up the LOG FILES OP dialog box.

	arge_0_CH11
	arge_0_CH2]
Ionito	Log[CH2]
	Contraction of the International Contraction
	LOG FILES OPERATE
	LOG FILES OPERATE
	Transmission
	Transmission Delete

Log Files Manage Dialog

Transmission: transmission to PC Delete: delete files Delete All: delete all files

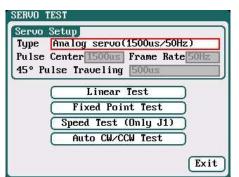
The charger must be connected with computer via USB when select *Transmission* and the client software must have identified to the charger.

Select *Delete* to pop up the *LOG FILE DELETE* dialog box, Select **Yes** to delete this file, select **No** to cancel. And select **Delete All** to delete all.



Servo Test

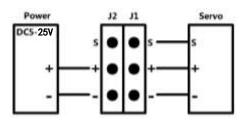
Select *SYSTEM MENU* \rightarrow *Extra Function* \rightarrow *SERVO TEST* to enter servo test interface; insert Servo into J1 or J2 port to test (only J1 port supports Speed Test, J2 can also be used as an external power source).



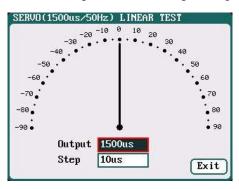
Type: Analog servo (1500us/50Hz) Digital servo (1500us/333Hz) Digital servo (760us/560Hz) User: Pulse Center: 700us-1600us Frame Rate: 40Hz-700Hz 45 ° Pulse Traveling:100us-1000us



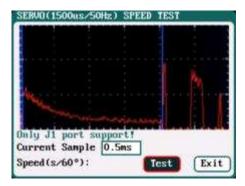
J2 can be used as an external power source: If J1(5V/1A) cannot provide the voltage needed for the servo, please connect through J2 with external power source.



Select the test mode and go to the following corresponding interface.



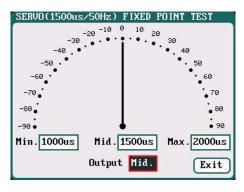
Liner Test: When turning the knob, the pointer deflects with the setting value of *Step*, and the servo responds accordingly.



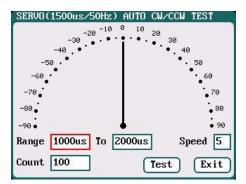
Speed Test: Click *Test* to read the test curves and test results.

Note: Current Sample, is the sampling value the AD for servo current, there are 300 sampling point in total.

300 * sampling rate = the entire sampling time, which must be larger than the servo speed, if not, it will fail to test the speed.



Fixed Point Test: When turning the knob, the pointer deflects among each setting value and the servo responds accordingly.

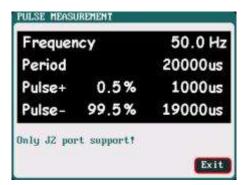


Auto CW/CCW Test: Click *Test* button then the pointer deflects the setting times at a set rate back and forth among each setting values, and the servo responds accordingly.



Pulse Measurement

Select SYSTEM MENU \rightarrow Extra Function \rightarrow Pulse Test to enter the pulse test interface, only J2 port supports the input signal of Pulse Measurement.



• USB & SD Card Use

406DUO is the HID device of USB, supported by windows system directly, dispense with installing additional drivers. The USB icon will light up on the lower right corner of the screen when the 406DUO connects with computer normally. The SD icon will light up on the lower right corner of the screen when the SD card is inserted. If 406DUO connects with the USB without running a program, the new added U disk can be found on the "My Computer" of the PC, and can operate the file. *Log* files are stored in the <u>X: \Junsi \ iC406DUO \Log</u> folder and *config*. files are stored in the X:\Junsi\iC406DUO \System folder.

Note: 1. The file system of SD card must be FAT or FAT32.
 2. Data in SD card needs to be backed up in case it is lost.

• Warranty & Service

① The product from the date of purchase enjoys free repair service within one year under normal conditions of use.

② Over the warranty, if replacement parts are needed the appropriate charge for components and repair will apply.

③ During the warranty period, any of the following circumstances will not enjoy free repairs:

1) Failure to use in accordance with the requirements of the user manual.

2) Failure or damage caused by the unauthorized user dismantling, appending or modifying the charger.

3) Failure or damage due to natural disasters, bruises, collisions and incorrect supply voltages.



406DUO Firmware Upgrades

• Firmware Upgrades via USB Port

① Go to the website <u>http://www.jun-si.com/UploadFiles/Upgrader.rar</u> to download above VER2.1 version upgrader zip file " Upgrader.rar ", and extract to any disk on the PC.

② Open the extract directory <u>X:\upgrader\upgrader.exe</u>, double click" $\Im^{upgrader.exe}$ "to run the upgrader and enter program interface.

	Device List F Include COMx Port Type: Junsi ICharger 406Duo USB HID; 5/Ni 1303308000
	Select Update File Open Download File Information
A STATE	Update Exit

③ Click 'Den...'to open the firmware file. If there is no firmware file on the PC, click 'Download....' to open the download window, and find the corresponding device firmware of 406DUO, click' Download....' to download the firmware file to the PC.

0	Device List Include COMx Port	Upd	Intes List	Charger	40100UO Rel	ease Notes
Real And	Type: Junsi ICharger 406Duo USB HID, S/N: 1303308000	Ty Ty	pe	File name	Ver	Updated
A	Select Update File	20 20 CH 20 C 20 C	88 68 108+ \$Log 85 108 wert og 65	IC2088_V314 IC2068_V314 IC10108+_V314 IC80(85)_V207 IC30108_V314 PowerLoofe_V110	V3.14 V3.14 V3.14 V2.07 V3.14 V1.10	2010/12/24 2010/12/24 2010/12/24 2009/11/27 2010/12/24 2011/09/05
	rie snormadon		68 e as	KC4068_V314	¥3.14	2010/12/24
PERSON			R0100U0_1	(210.bin		

④ Connect 406DUO charger to the PC via USB (windows system directly supports the device, dispensing with installing additional drivers). When the device information appears in *Device List* column, this shows the upgrade tool has identified the device.





⁽⁵⁾ Click the iron 'Update...'' on the lower right corner, then the upgrade progress bar will appear on the lower left corner, a tone sounds for upgrade completion when the upgrade progress bar has completed.

Junsi Upgrader (Ve	r2.1) Copyright(C) 2013 Juns	Junsi Upgrader (Ver2.1) Copyright(C) 2013 Junsi Device List T Indude COMx Port
Ĩ	Select Update File C406DU0_V204.bin Open	Success
-	File Information Version: V2.04 Type: IC 308 DUD Memo: 2013/04/18 V2.04	10.0 ME 0.0
Upgradin	g	Upgrading

Note: Upgrade failed in the case of not power outages, click 'Update...' to upgrade again; if the charger fails to start normally, press *knob*, *STATUS-2* and *STOP/START-2* buttons at the same time and electrify, it will enter the mandatory upgrade mode, then repeat the above steps to upgrade again.

• Firmware Upgrades via SD Card

- i Create a new directory in the available SD card: <u>X:\Junsi\Upgrade</u>;
- ii Rename the firmware file to 406DUO.BIN, and copied to the new directory;
- iii Insert the SD card into the charger, and press the *Knob*, *STATUS-2*, *STOP/START-2* at the same time and electrify, the charger will automatically upgrade the firmware, which takes about 20 seconds.
- iv After the upgrading is complete, the charger will reboot.



Use Logview for 406DUO

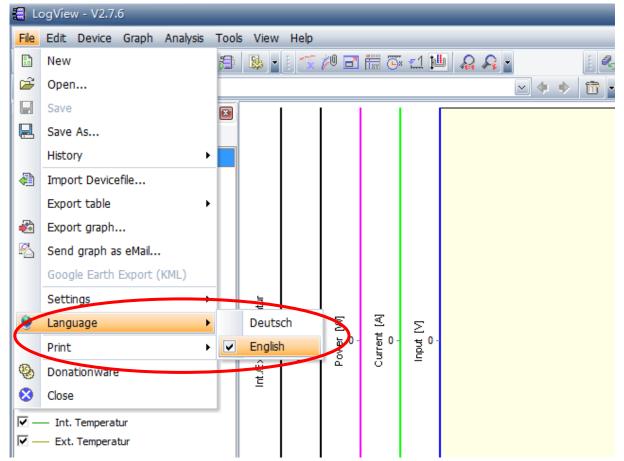
First, gratitude to the development team of Logview, more details please see <u>http://www.logview.info.</u>

• Communication Steps

- ① To install the Logview software, start the procedure of <u>X:\logview\LogViewInstaller.exe</u> (here X is the drive letter designator for the CD-ROM drive).
- ^② Connect 406DUO with PC via USB port (make sure USB driver has been installed)

3 Start LogView

1) Please choose language first;





2) Choose Device \rightarrow Choose device and port;

🔚 LogView - V2.7.6						
File Edit Device Graph Analysis Tools	View	Help				
👔 🗊 😝 🏃 Choose device and port			<i> </i> 0 🗗	ii 🕒	: <u>-1</u> 1	b 🗛 🗛 🛓 🕴 🕴 🍕
Channel + previous device						v 🔹 🔶 🛅 -
Graph : 🕈 next device						
🗃 🔚 Vo 🔠 Device toolbox						
Close port / no recording						
Volt 🚮 Open port / no recording						
Image: Current of the control of t						
✓ — Power						
🔽 — Energy						
🗹 Cell 1						
🗹 — Cell 2	4					
Cell 3	erati	_	5	নি	_	
Cell 4	Int./Ext. Temperatur o	Cell 1-10	Power [W]	Current [A]	lnput 0	
Cell 5	τ, r	Cell	e v	nrre	ndu	
Cell 6	Ê.	-	٩.	U		
🗹 — Cell 7	Ē				l i	

3) Choose *Junsi iCharger406DUO* in the following options of *Device*, and then choose the correct communication Port;

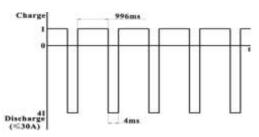
Channel1 3c 🔶 🔹	+ 13 2 P. + < Work > +
Celef 1-10 Former (M) Current (M) e pol	Certification Austing Setting Heduce usuable devices Device Junei Kharger 405 DUD Junei Device Junei Kharger 405 DUD Junei Device Manual actuater Junii Manual actuater Junii Device Manual actuater Junii Manual actuater Junii Device Manual actuater Junii Manual actuater Junii Name Kharger 308 DUD Type Type Charger Werk Spritwinde Work Jan Bi com Werk Spritwinde Werk Spritwinde Work Jan Bi com Methode com Methode com Optimizer Methode com Methode com Methode com Commention port Methode com Methode com Werk Sprite VISB [HD) Junei Charger 406 Duo USB HID - Aunii Electronic 3D : ML (DVII) Methode com

4) Start iCharger charge/discharge mode, then click *Start recording* to record data. See other functions of this software in "*Help*" of *LogView*.

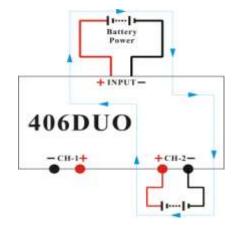


Important Notes

• The Charging Principle for Reflex Charge Mode



• Power Regenerative Mode

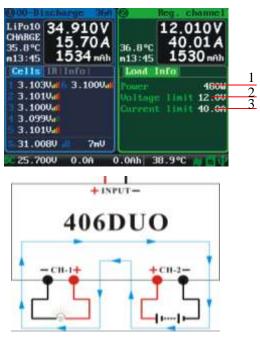


- Note: Reflex charge mode only supports NiMH and Pb battery. It does not support lithium battery. Using reflex charge mode to charge battery can reduce effectively the heating of the battery. Go to the *MEMORY SETUP* \rightarrow *Charge* \rightarrow *Chg Mode* to select *Reflex* mode.
 - Kote: Power Regenerative Mode: which is when the power supply for the charger acts as "battery power", the charger will regenerative charge for "battery power" during the process to discharge the battery. Go to MEMORYSETUP →Discharge →Regenerative -Mode to select To input mode.

• Channel Regenerative Mode

Channel Regenerative Mode is the feature for discharging from one channel to another channel, which supports resistor discharge, bulbs discharge, and charging battery.

• Resistance or Bulbs



- 1: Regenerative power
- 2: Regenerative voltage limit
- 3: Regenerative current limit

Resistance or bulbs as the load:

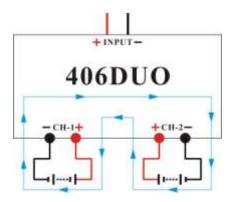
1. Connect the resistance or bulbs to any channel of the charger;

2. In another channel of the charger, *MEMORY* SETUP \rightarrow Discharge \rightarrow Regenerative Mode \rightarrow To channel, to select Resistance or bulbs, then connect the battery for discharging to this channel, and start the discharge program to discharge the battery. Press STOP/START button to end the program during the period.

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• Charging Battery



Battery as the load:

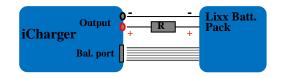
1. In any channel of the charger, *MEMORY* SETUP \rightarrow Discharge \rightarrow Regenerative Mode \rightarrow To channel, to select Charging battery; then connect the battery for discharging to this channel, and start the discharge program, and this channel will be in discharging stand by status;

2. Connect the battery as the load to another channel of the charger, and start the charge program; the discharging channel is activated accordingly;

3. Press STOP/START button of any channel during the program running process to end the running status.

• Lithium Battery Extra Discharge Mode

You can expand the iCharger's discharge power capacity by connecting the external capacity resistance. You should pay special attention when expanding the discharge circuit. The balance port must be connected to the battery and the expanding capacity resistance R should be connected in series to the positive connection. (See the following diagram)



In this mode, the lithium battery discharges through the iCharger and R, P = Pi + Pr, (Pi is the charger's wasted power capacity; Pr is wasted power capacity by resistance). Pi is limited by the set charger's maximum discharge power capacity.

External capacity resistance's setting:

R = Vbat / Iset;

P = Vbat * Iset;

R: The value of the external capacity resistance

P: Rating capacity of the external capacity resistance

Iset: Discharge current

Vbat: Battery voltage

For example: discharge a pack of 20V lithium battery at 7A R = $20V / 7A = 2.85\Omega$ P = $20V \times 7A = 140W$



Appendix

• Status Indication of Running Channel

Status	Status Indication	Status	Status indication
No display	No program, can select program to run	TRICK	Trickle charging status keeps a small current for a while after finishing charging NiCd or NiMH
STOPS	Stop status, press "stop" button to stop the running program		Monitor status, only monitors the data
START	Start the program	FLOAT	Float charge, supports Pb battery
CHECK	Check status before running program	SYNCH.	Synchronous status, this channel runs with another channel synchronously
CHARGE	Charge status	LOAD	Load status, this channel works on the load control status of Channel regenerative
DISCHG	Discharge status	WAIT	Waiting status
PRE_C	Pre-charge, program will pre-charge when the cell voltage is too low	CY_DE	Cycle delay status
KEEP	Keep charging status, keep charging for a while after setting pre-charge	OVER!	Over status
BAL	Independent balance status. Only for balancing, not charging the Li-battery,	ERROR	Error status

• Status Indication of Channel Control

Status	Status Indication	Status	Status Indication
O.CV	Constant voltage status of output voltage	I.CC	Constant current status of input current
B.CV	Constant voltage status of Li-battery cells voltage	I.CP	Constant status of input power
O.CC	Constant current status of output current	O.C0	0 current regulation status
C.CP	Constant status of output power capacity	O.CP	Total power regulation status
C.TP	Temperature power reduce status	C.BL	Channel imbalance regulation status
I.CV	Constant status of input voltage	O.PC	Channel power containment regulation status



• Error Messages

Error NO.	Error Messages	Error Description
02XX	"Input over voltage"	The input voltage is too high
03XX	"Input under voltage"	The input voltage is too low
04XX	"Output over voltage"	The output voltage is too high
0.51111		The voltage of the connected battery
05XX	"Low battery voltage"	is too low
0 CVV	"High battery voltage"	The voltage of the connected battery
06XX		is too high
07XX	"Output over current(+)"	Output over current (+)
08XX	"Output over current(-)"	Output over current (-)
09XX	"Input over current(+)"	Input over current (+)
10XX	"Input over current(-)"	Input over current (-)
11XX	"The internal temperature is too high"	The internal temperature is too high
12XX	"The internal temperature is too low"	The internal temperature is too low
13XX	"Connection check error"	Connection check error
1 43737	"CH1 & CH2 common-negative connection	Common-negative connected to
14XX	prohibited"	CH1&CH2 is prohibited
15VV	"Battery polarity reversed!"	Battery has been connected with
15XX		polarity reversed.
16XX	"Internal control error"	Internal control checking error
17XX	"Exceed safe time limit"	Safe time limit is exceeded
18XX	"Exceed safe capacity limit"	Safe capacity limit is exceeded
19XX	"Exceed safe temperature range"	Safe temperature range is exceeded
20XX	"Output connection broken"	Output connection is broken
21XX	"Balance port connection error"	Balance port has a connection error
22XX	"Low cell voltage detected on balance port"	Low cell voltage is detected on balance port
		High cell voltage is detected on
23XX	"High cell voltage detected on balance port"	balance port
		Voltage matched error, the voltage of
24XX	"Voltage match error. Balance port sum is lower	the balance port sum is lower than
	than output."	the output one
		Voltage matched error, the voltage of
25XX	"Voltage match error. Balance port sum is higher	balance port sum is higher than the
	than output."	output one
		Number of cells connected doesn't
26XX	"Number of cells doesn't match the setting"	match the setting
27XX	"Number of cells setting appears low"	Number of cells setting appears low
28XX	"Number of cells setting appears high"	Number of cells setting appears high
29XX		Balance port error, Ni-, Pb does not
	"Balance not needed, Remove connection from	need balance port, but voltage of
	balance port"	balance port is detected

Gicharger

406DUO V1.2.0 Synchronous Balance Charger/Discharger

30XX	K	"Balance required!"	Balance port is unplugged
31XX	K	"Auto detect the number of cells failed, please connect balance or set cells"	Check connection or balance port
32XX	K	"AD watchdog error"	AD watchdog error
33XX	K	"Synchronous mode: Channel outputs imbalance"	Channel outputs are imbalance in Synchronous mode
34XX	K	"This channel is needed to access the resistor or bulb load"	This regenerative channel is needed to access the resistor or bulb load
35XX	K	"The other channel is occupied"	The other channel is occupied